

G.R. Manufacturing, Inc.

Job Description

Position Title –

Production Welder

Department –

Manufacturing

Reports To –

Fabrication Supervisor

Overall Responsibility –

Uses MIG welder to assemble fabricated metal products in an efficient manner to maximize production.

Fitting & welding parts using information from production drawings and shop travelers.

Key Tasks and Responsibilities –

Responsible for making welds to meet specifications on prints

Responsible for producing strong penetrated welds that are smooth, non-porous, and consistent.

Responsible for setting welding machine to proper voltage and wire speed for material being welded.

Follows required procedures and uses appropriate jigs and fixtures to assist in the assembly process.

Responsible for keeping work area clean and orderly and tools and machines well maintained.

Skills and Attributes –

Knowledge of welding processes and equipment

Ability to weld vertical, flat, and overhead with a good penetration and a quality weld

Ability to operate acetylene torches

Math skills including metric system and angles

Ability to read tape measures and angle finders

Ability to read blueprint drawings and AWS weld symbols

Ability to operate forklift and overhead cranes

Physical ability to weld in awkward positions such as kneeling or lying down

Ability to lift 50 pounds

Ability to work from a ladder

Experience Requirements –

Vocational school training or three years welding experience in related field